



TRISKELL STEEL SPECIFICATION

For sound surfaces free from corrosion, the system is as follows:-

- 1) Thoroughly cleaning sound plastisol coatings by detergent/pressure water washing to remove dirt and chalking deposits from the plastisol.

NOTE:-Refer to office before over coating plastisol less than 12 months old

- 2) Clean degreased dry sound plastisol surfaces. apply one full coat of Triskell Steel Intermediate at approximately 4 m² / litre to achieve 75 microns DFT. Allow 12 hours to dry
- 3) Apply one full coat of Triskell Steel Finish at approximately 8 m² / litre to achieve 50 microns DFT.

Select the initial priming coat in a suitable undercoat colour for the selected finish shade. In the event that the finish does not totally obliterate the selected primer colour, a second Triskell Steel Finish should be applied.

For surfaces where there is degradation of the cladding coating, and the underlying sheeting is structurally sound but slightly rusting, prepare and coat as follows:

- 1) Thorough cleaning of sound plastisol coatings by detergent/pressure water washing to remove dirt and chalking deposits from the plastisol.
- 2) Clean degreased surfaces, abrade any degraded rusting surfaces to remove loose oxide deposits and loose rust, abrade sound surrounding plastisol coating at least 25 mm into the sound plastisol using either wire brushes or angle grinders fitted with a wire cup brush.
- 3) Apply as a patch coat to all prepared surfaces, lapping onto the abraded surfaces of the existing sound plastisol. One coat of Triskell Steel QD Primer applied at 4 m² / litre to achieve 75 microns DFT. Allow 6 hours to dry
- 4) Clean degreased dry sound plastisol surfaces. Apply one full coat of Triskell Steel Intermediate at approximately 4 m² / litre to achieve 75 microns DFT. Allow 12 hours to dry

Apply one full coat of Triskell Steel Finish at approximately 8 m² / litre to achieve 50 microns DFT.



Select the initial priming coat in a suitable undercoat colour for the chosen finish shade. In the event that the finish does not totally obliterate the selected primer colour, a second Triskell Steel Finish should be applied.

Cladding substrates other than plastisol, coated steel sheet will require additional preparation and primers. Please contact the office for advice.